



# SEMI-AUTOMATIC CASE ERECTOR WITH OPERATOR

## **MACHINE DESCRIPTION**

Semi-automatic machine to form uniform sized American-type boxes to fold the four bottom flaps and to support the carton during the filling made by an operator. The unfolded blank is infed tilted with a downward pressure to fold the front and back flaps, then it is pushed forward to operate the flap closer by a pneumatic control and is kept with the bottom closed, facilitating in this way the filling operations. Once finished, the operator closes manually the four upper flaps and sends the box to the sealing station thanks to a free roller table. The Goldflex 056 combined with a taping machine and an outfeed roller conveyor is a compact, semi-automatic and productive packaging line.

#### TECHNICAL DESCRIPTION

Painted and reveted steel structure. Pneumatic control system. Safety guards protecting the moving parts. Convenient side store to support the blanks. The adjustments of the various widths are carried out by means of lateral guides adjusted by handwheel.

## TECHNICAL DESCRIPTION

| Weight                          | 102 Kg  |
|---------------------------------|---|
| Dimensions of the boxes to form | L 140 to 650 mm – W 100 to 510 mm – H 100 to 510 mm |
| Productivity                    | 600-800 boxes/hour                                  |
| Service temperature             | + 5° C to + 35° C                                   |
| Overall plan dimensions         | LxW: 1220x820 mm                                    |
| Air consumption per box cycle   | 2,1 nl  |
| Pneumatic power supply          | 6 bar   |
| Bed height (working height)     | 650 mm  |

\*Specifications subject to change without notice

## **OPTIONAL ACCESSORIES**

- Opposite version
- Leg with casters (diameter 80 mm)
- Outfeed pack tables 400x500 mm or roller conveyors when combined with taping machine with three flapclosers